



Dart Aerospace Ltd.
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D2803-1

Job Sheet 172091



Part No: D2803-1

Job Qty: 8 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/12/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 2/19/18

Description:

Note: DWG REV C IPP A 00.11.06 New Issue EC IPP Rev:B Blanks Now Cut on Waterjet 06-06-14 JLM IPP Rev:C
Removed Tumbling 08-09-10 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	2/16/18	2/16/18	0.00	0.00	Start Up Waterjet		DL 18/07/29
100	Waterjet	8 pcs	2/16/18	2/16/18	0.00	2.29	Waterjet1		DL 18/07/29
110	CNC Vertical Machining	8 pcs	2/17/18	2/17/18	0.66	9.70	HAAS1-2		DTP 19-01-26
120	QC	8 pcs	2/17/18	2/17/18	0.00	0.00	QC2 Machining-1		DTP 19-01-26
130	QC	8 pcs	2/17/18	2/17/18	0.00	0.00	QC8 Machining-1		DL 19/01/30
140	HandFinish	8 pcs	2/19/18	2/19/18	0.00	0.54	HandFinish1		DL 19/01/30
150	QC	8 pcs	2/19/18	2/19/18	0.00	0.00	QC7-1		JAN 30 2019
160	Packaging	8 pcs	2/19/18	2/19/18	0.00	0.00	Packaging3-1		8-89
170	QC21-SA	8 Ea	2/19/18	2/19/18	0.00	0.00	QC21		FEB 01 2019

Part Op 100 - 1-Cut as per FILE D2803-1_blank
Descriptions: 110 - Machine as per folio FA102

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X12.000	6061-T6 Bar .500 X 12.00	15.3360 ft (1.917 ea)	90-Start up Operation	50334012

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X12.000	15	16	0

Part Specifications

Specifications could not be found.

Plex 2/12/18 1:53 PM Dart.Gagnon.Michelle

